TAPTITE 2000[®] FASTENERS

How many of these 54 TAPTITE 2000[®] screw savings can you make?



27-ways TAPTITE 2000[®] screws save over tapping costs.

TAPTITE 2000[®] **screws eliminate tapping.** You save all of these avoidable costs common to assemblies where holes must be tapped for machine screws.

| Check | Check list of TAPTITE 2000® screw savings and advantages | Estimated Savings |
|---------------|---|-------------------|
| Below | | Per M Fasteners |
| The eli | mination of tapping saves the cost of: | |
| | Direct labor | \$ |
| | Indirect labor | |
| | Taps | |
| | Jigs and fixtures | |
| | Tapping lubricants | |
| | Gauges | |
| | Setup time of tapping equipment | |
| | Downtime on automated equipment due to tapping station malfunction | |
| | Downtime to replace broken or malfunctioning taps | |
| | Low machine efficiency due to loading, galling and binding of taps in gummy materials $\ \dots$ | |
| | Cleaning away oil and chips | |
| | Inspection for class of fit in tapped holes | |
| | Loss or repair of tapped assemblies due to undersize or oversize tapped threads | |
| | Loss or repair of tapped assemblies due to tap breakage or malfunction | |
| <u> </u> | Moving, storage and scheduling of parts to and from the tapping department | |
| | mination of tapping avoids these costly problems: | |
| | Cross threading of machine screws into pretapped holes | |
| | Installing machine screws into tapped holes clogged with paint or other foreign material . | |
| | The need to maintain class of fit on assembled pieces | |
| | The need to distort heads or threads to secure screw against looseness | |
| | The need for locking type nylon inserts and collars | |
| ☐ The all: | The need for lock nuts and lockwashers | |
| | mination of tapping makes possible: | |
| | Use of punched or cored holes - eliminates drilling | |
| ш | Use of drilling and tapping stations for other needed operations on multi-operation, | |
| | automated equipment | |
| _ | expenditure for additional tapping equipment | |
| | Threading directly into untapped, less expensive, tubular rivets and inserts | |
| | Use in less expensive plain unthreaded weld nuts | |
| | Use of punch-extruded holes - eliminates staked weld and clinch nuts | |
| _ | ose of purior extraucu rioles - cilifilitates stakeu well and cilifor riuts | |





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10-ways TAPTITE 2000® screws save over self-threading screws

TAPTITE 2000[®] screws roll-form smooth, high strength mating threads - Reduces chips - Lower, uniform driving torque - Provide expanded stripping-to-driving ratio. You save all of these 10 avoidable costs common to assembly with self-threading screws.

| Check Below | | Estimated Savings Per M Fasteners |
|----------------|---|--------------------------------------|
| | Eliminates the need for lockwashers and locking devices | \$ |
| | Eliminates constant changing of driver clutches by providing uniformity of torque | |
| | and greater range for driver clutch settings | |
| | Eliminates scrap or repair by eliminating stripping of internal thread in assembled | |
| | piece thus providing trouble free driving & increased production efficiency | |
| | Eliminates the need to use thread-cutting screws in pre-tapped holes clogged with paint | |
| | Reduces chips or burrs that cause short circuits in electrical equipment | |
| | Reduces cleaning to remove chips and burrs | |
| | Reduces driver tool cost - lower driving torque means less tool wear | |
| | Reduces field service costs and problems - maintains full sound threads in the | |
| | threaded piece even after repeated disassemblies and reassemblies | |
| | Speeds production - because lower driving torque minimizes operator fatigue - | |
| | more screws driven per day | |
| | Minimizes downtime on production line by providing uniform, trouble-free performance | |
| | | |

17-ways TAPTITE 2000[®] screws save over all types of screws
TAPTITE 2000[®] screws form threads and fasten - Quickly, easily, with the highest performance characteristics and the lowest in-place cost, all in one simple operation - Even in large sizes, deep holes and tough materials. You benefit from all these 17 savings unobtainable with other types of screws

| Check Below | | Estimated Savings Per M Fasteners |
|----------------|--|--------------------------------------|
| | Eliminates drilling - holes can be cored or punched | |
| | Eliminates lockwashers and locking devices | |
| | Fastening is stronger, thus providing higher quality in assembled parts | |
| | Smaller diameter screws or fewer screws will provide equivalent holding power | |
| | Can easily be made captive without expensive secondary operations | |
| | Permits greater use of die castings and other soft materials | |
| | Permit shallower holes when length of holes is restricted | |
| | Eliminates continually resetting clutches on automatic drivers by providing uniformity | |
| | of torque and greater range for driver clutch settings | |
| | Avoids scrap or repair of assembled piece by eliminating stripping of internal threads | |
| | Provides lower assembly costs by improving assembly efficiency due to high | |
| | stripping-to-driving ratio | |
| | stripping-to-driving ratio | |
| | Speeds production - because lower driving torque minimizes operator fatigue | |
| | Minimizes the cost of obtaining U.L. approval of assembly – TAPTITE® screws are | |
| | approved by Underwriter's Laboratories, Inc. and assigned U.L. code number E37345/64C3 | 23 |
| | Reduces inventory and purchasing costs by permitting extensive standardization - one | |
| | TAPTITE 2000® screw can replace many other different types of screws | ··· |
| | e to include these obvious items: | |
| | Direct labor cost of all items saved | |
| | Indirect labor cost of all items saved | |
| | Overhead applicable to all items saved | |
| | Warranty service cost saved | |
| | | |
| | € Number of Advantages Cained Fetimated Total Sav | 15 4 |